User: Job Number This Issue Prsht Rev. First Issue

Tuesday, 11/13/2007 1:33:24 PM

Kim Johnston

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

: 35686

Estimate Number

: 11840 : NA

P.O. Number : 11/13/2007

S.O. No. 1: NA

: SMALL /MED FAB

: 29936 Previous Run

Written By Checked & Approved By

Comment

: Est. 99.11.02 New Issue EC **Drawing Name**

Part Number **Drawing Number** : D2329 : D2329 REV B

: LABEL PLATE

Project Number **Drawing Revision**

: N/A

Material **Due Date**

: 11/20/2007

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M304S20GA

304/316 .040 Sheet



Total:

1.0646 sf(s)/Unit

25.5504

21.2919 sf(s)

Comment: Qty.: 304/316 .040 Sheet

Material: AISI 304 / 316 SS 0.040 thick

Batch No. 10629

07-11-80

2.0

WATER JET



Comment: FI: OW WATER JET

1-Cut as per Dwg D2329

Dwg Rev: Prog Rev: HB 07-11-30

2-Deburr if necessary

3.0 QC2



13 07-11-20 EH



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK



courtes

5.0

BENDING

BENDING MACHINE



Comment: BENDING MACHINE

Deburr

Bend as per Dwg D2329





Dart Aerospace Ltd

W/O: WORK ORDER CHANGES						1 11 -	
STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							-
	STEP						STEP PROCEDURE CHANGE By Date Qty Chief Eng /

Part No:	PAR #:	Fault Category:	_ NCR: Yes(No) DQA	Date: Hulo				
			QA: N/C Closed	: Date:				
WORK ORDER NON CONFORMANCE (NOD)								

NCR:	R: WORK ORDER NON-CONFORMANCE (NCR)							
DATE STED		Description of NC Corrective Action Section B Verifi				Verification	orification Approval	Approval
DATE ST	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspector

NOTE: Date & initial all entries

Tuesday, 11/13/2007 1:33:24 PM Date: User: Kim Johnston **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: LABEL PLATE Job Number: 35686 Part Number: D2329 Job Number: Description: Seq. #: **Machine Or Operation:** INSPECT WORK TO CURRENT STEP QC5 6.0 Comment: INSPECT WORK TO CURRENT STEP 7.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: WS FINAL INSPECTION/W/O RELEASE 8.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE U St.11.22 Job Completion

Dart Aerospace Ltd

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W /O:		WORK ORDER (CHANGES			-	· · · · · · · · · · · · · · · · · · ·	
DATE	STEP	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector
		•	,					
							4	
Part No	-	PAR #: Fault Category:	NC	R: Yes	No. DO	A.	Data	
i ait ito	•	FAN # Fault Category:	NC		No DQ/ N/C Closed		_ Date: _ _ Date: _	

NCR:	R: WORK ORDER NON-CONFORMANCE (NCR)								
DATE STEP		Description of NC		Corrective Action Section B					
	STEP	Section A Initial Chief Eng		Action Description Sign &		Verification Section C	Approval Chief Eng	Approval QC Inspector	
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NOTE: Date & initial all entries



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99.09.21	DATE	CHECKED	Kr
	,	APPROVED	KG

• 1//	
APPROVED	DRAWING NO.
£	D2329
	TITLE
	LABEL PLATE
7.0000000000000000000000000000000000000	

RT AEROSPACE (

98.03.18 NEW ISSUE SHEET 1 OF 1

19.10.12 T I CO

Φ

99.09.21

ADDED BEND

32.25 4.50 R0.12 (TYP) 0.50 BEND DOWN

R0.08 -0.50

D2329 FLAT PATTERN

MATERIAL: AISI 304/316 SS 0.040 THICK (20 GAUGE)
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN INCHES

SUBJECT TO AMENDMENT WITHOUT NOTICE UNCONTROLLED COPY SHOP COPY ENGINEERING RETURN TO

Copyright 1998 by DART AEROSPACE LTD

DART AEROSPACE LTD	Work Order:	35686
Description: LAGEL PLATE	Part Number:	07394
Inspection Dwg:D2329 Rev: B		Page 1 of 1
FIRST ARTICLE INSPECTION	CHECKLIST	
X First Article	Prototype	
Drawing Actual		

		X First Artic	cle	Proto	type	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Measured by: B		Audited by:	5		otype Approv	
	-11-30				<u>-</u>	
5			Alulza			te: 14

Rev	Date	Change	 	
Δ	20:0		Revised by	Approved
		New Issue	KJ/JLM	



